



# Rear Window

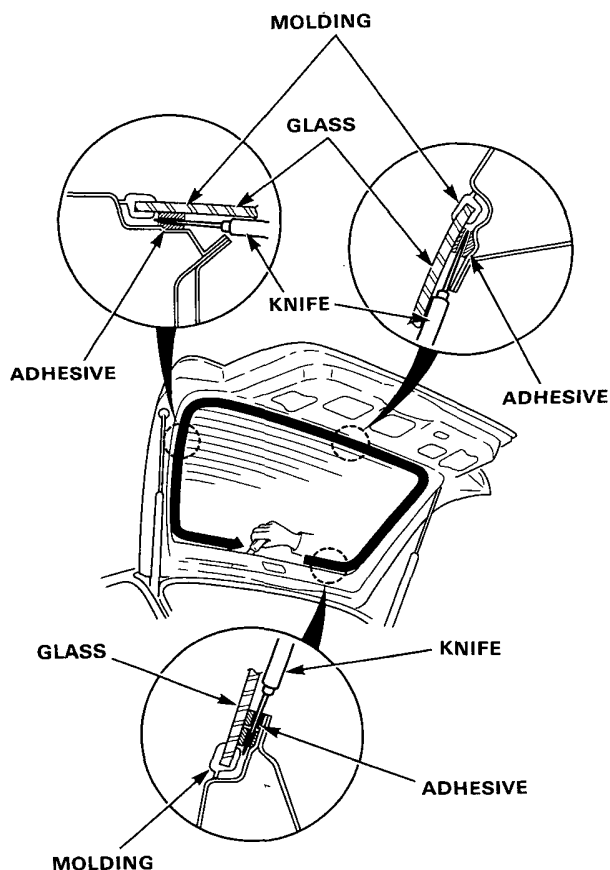
## Removal

### CAUTION:

- Wear gloves to remove and install the glass.
- Do not damage the defroster grid lines.

1. To remove the rear window glass, first remove the:
  - Tailgate trim panel (page 14-18).
  - Rear wiper (See section 16).
  - Rear window trim (page 14-18).
  - High mount brake light (See section 16).
2. Use a knife to cut through the glass adhesive from inside car, all the way around the glass area.

NOTE: Take care not to scratch or score the glass.



## Installation

1. Scrape the old adhesive smooth with a knife, to a thickness of about 2 mm (0.08 in.) on the bonding surface around the entire window glass flange.

### NOTE:

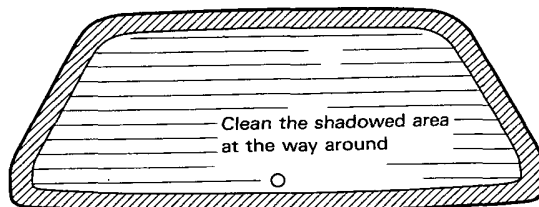
- Do not scrape down to the painted surface of the body; damaged paint will interfere with proper bonding.
- Remove the old window fasteners from the tailgate.
- Mask off surrounding surfaces before applying primer.

2. Clean the body bonding surface with a sponge dampened in alcohol.

NOTE: After cleaning, keep oil, grease or water from getting on the surface.

3. If the glass is to be reinstalled, use a putty knife to scrape off all traces of old adhesive, then clean the glass surface with alcohol where new adhesive is to be applied.

NOTE: Make sure the bonding surface is kept free of water, oil and grease.

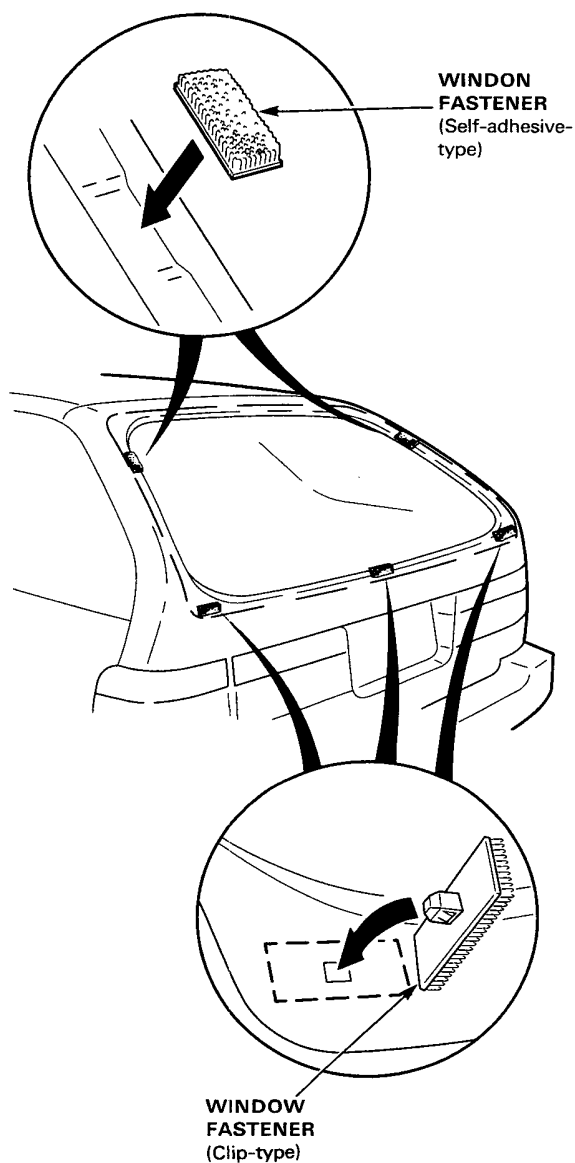


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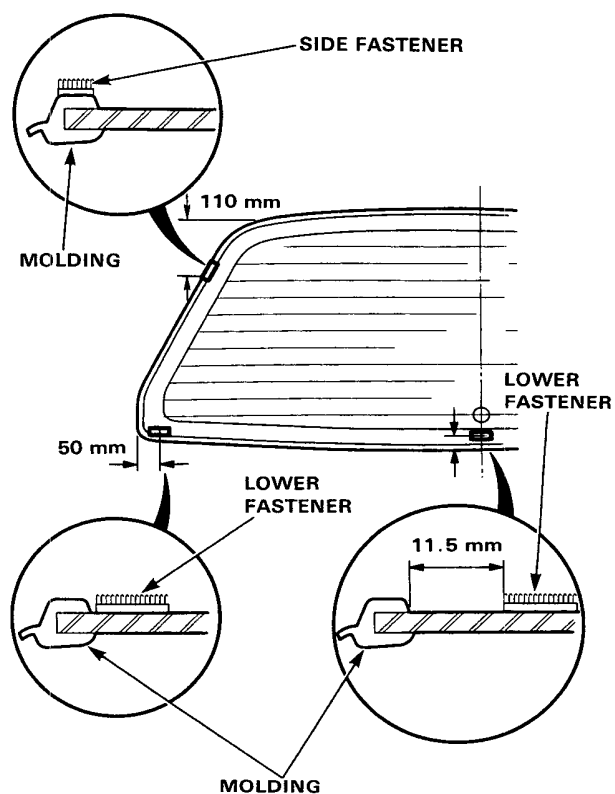
# Rear Window

## Installation (cont'd)

4. Install the window fasteners on the tailgate.



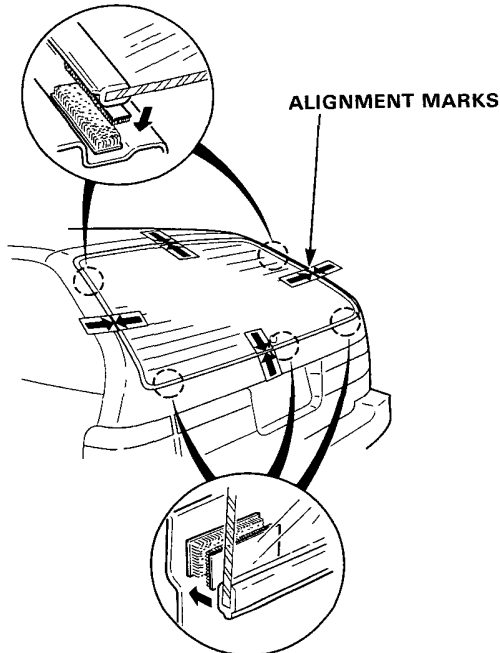
5. Adhere the side and lower window fasteners to the sides and lower edge of the glass as shown.





6. Set the glass upright on the tailgate, and center it in the opening. Mark the location by marking lines across the glass and body with a grease pencil at the four points shown.

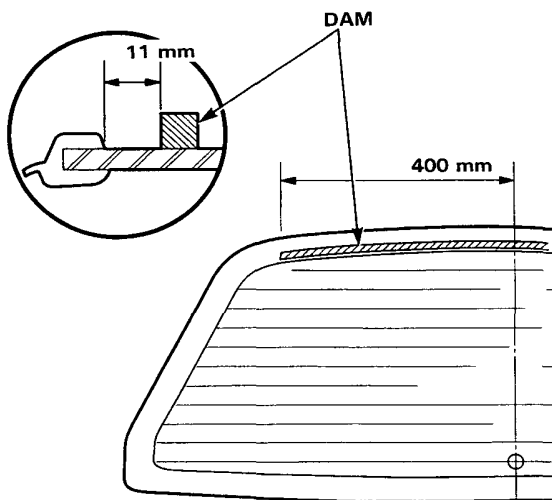
NOTE: Check that the window fasteners align with each other as shown.



7. Center and glue the rubber dam to the inside face of the glass as shown, to contain the adhesive during installation.

NOTE:

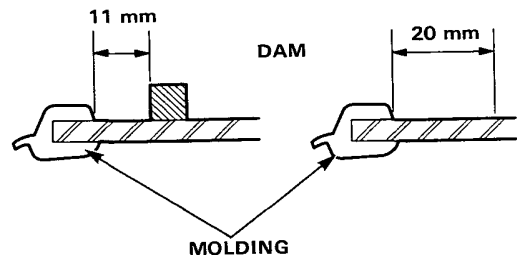
- Be careful not to touch the glass where adhesive will be applied.
- Mask off surrounding surfaces before applying primer.



8. With a sponge, apply a light coat of glass primer around the edge of glass as shown, then lightly wipe it off with gauze or cheesecloth.

NOTE:

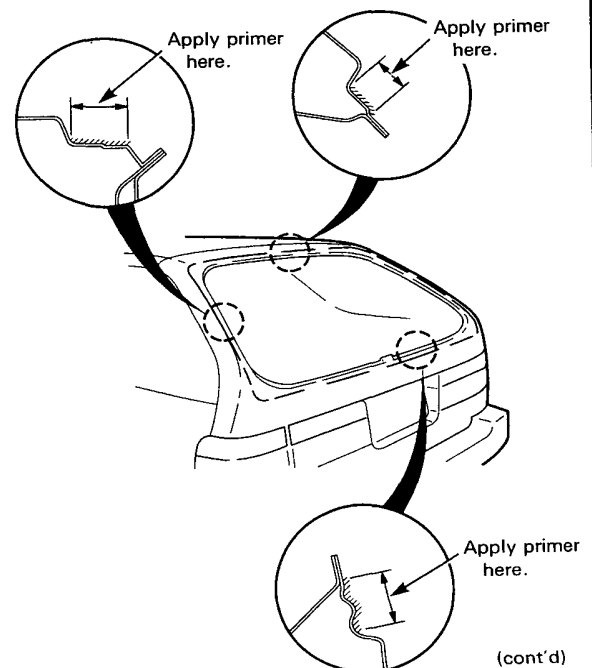
- Do not apply body primer to the glass, and do not get body and glass primer sponges mixed up.
- Never touch the primed surfaces with your hands. If you do, the adhesive may not bond to the glass properly, causing a leak after the glass is installed.
- Keep water, dust, and abrasive materials away from the primed surface.



9. With a sponge, apply a light coat of body primer to the original adhesive remaining around the window opening flange.

NOTE:

- Do not apply glass primer to the body, and be careful not to mix up glass and body primer sponges.
- Never touch the primed surfaces with your hands.



(cont'd)

# Rear Window

## Installation (cont'd)

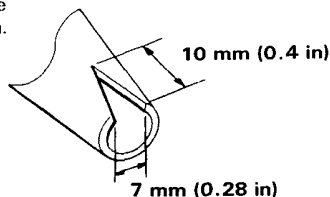
10. Thoroughly mix all the adhesive and hardener together on a glass or metal plate with a putty knife.

### NOTE:

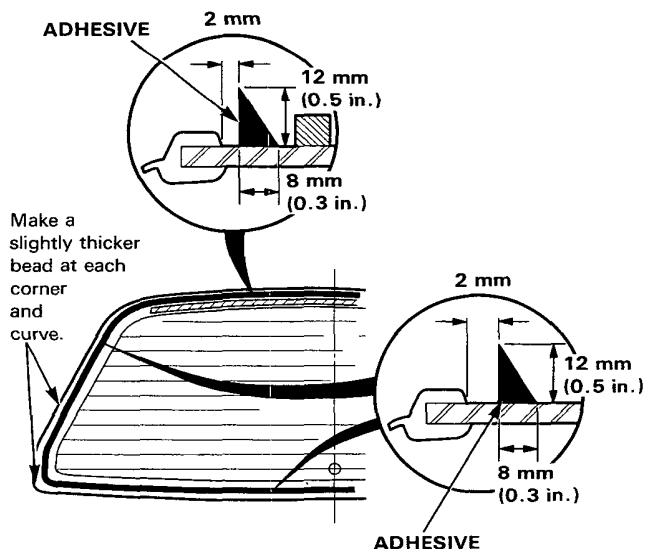
- Clean the plate with a sponge and alcohol before mixing.
- Follow the instructions that come with the adhesive.

11. Before filling a cartridge, cut off the end of the nozzle at the angle shown.

Cut off nozzle end as shown.

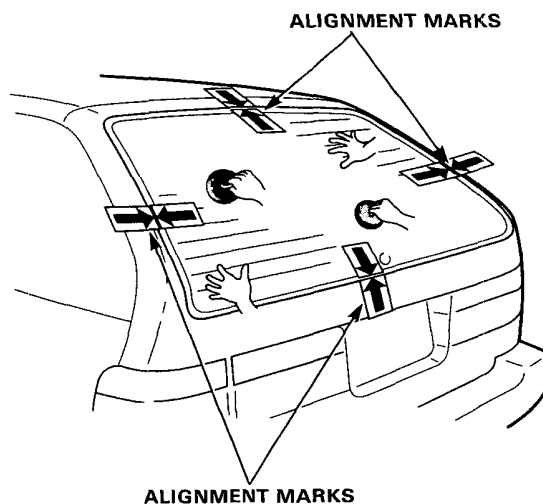


12. Pack adhesive into the cartridge without air pockets, to ensure continuous delivery. Put the cartridge in a caulking gun, and run a bead of adhesive around the edge of the glass as shown.



13. Use suction cups to hold the glass over the opening, then set it down on the adhesive. Lightly push on the glass until its edges are fully seated on the adhesive all the way around.

NOTE: Do not open and close the doors until the adhesive is dry.



14. Scrape or wipe the excess adhesive off with a putty knife or gauze.

NOTE: Use a soft shop towel dampened with alcohol to remove adhesive from a painted surface or glass.

15. After the adhesive is dry, spray water over the glass and check for leaks. Mark leaking areas and let the glass dry, then seal with sealant.

NOTE: Let the car stand for at least 4 hours after glass installation. If the car has to be used within the first 4 hours, it must be driven slowly.

16. Reinstall all remaining removed parts.